PAM Ammonia Gauge



# **Description & Features:**

- Wide variety to measure pressure and temperature of ammonia systems
- ±0.5% to ±3-2-3% accuracy available
- 2.5" (63mm) to 10" (250mm) dial sizes
- CRN registered
- 5 year warranty

#### **Applications:**

 Used to display pressure and temperature on closed refrigeration systems

Specifications	Accuracy: ±0.5% to ±1%	Accuracy: ±1.5%	Accuracy: ±3-2-3%		
Dial	4" (100mm), 6" (150mm), 8.5" (215mm), 10" (250mm): White alu- minum with black and red markings	2.5" (63mm), 3.5" (90mm), 4" (100mm): White aluminum	2.5" (63mm), 4" (100mm): White aluminum		
Case	4" (100mm), 6" (150mm): AISI 304 SS 8.5" (215mm), 10" (250mm): Aluminum case	2.5" (63mm), 4" (100mm): AISI 304 SS 3.5" (90mm): Steel painted black	2.5" (63mm), 4" (100mm): Steel painted black		
Lens	Polycarbonate	Polycarbonate	Polycarbonate		
Ring	4" (100mm), 6" (150mm): 304 SS 8.5" (215mm), 10" (250mm): Aluminum	2.5" (63mm): SS 3.5" (90mm): Steel 4" (100mm): AISI 304 SS	2.5" (63mm): Steel, painted black 4" (100mm): Plated steel		
Socket	316L SS	316 SS	2.5" (63mm): Steel 4" (100mm): Nickel plated steel		
Connection	<sup>1</sup> /4" NPT	1/4" NPT standard	<sup>1</sup> / <sub>4</sub> " NPT standard		
Bourdon Tube	316L SS, drawn seamless	316 SS	316 SS		
Movement	304 SS	304 SS	304 SS		
Pointer	Aluminum, anodized black, micrometer adjustable	Aluminum, anodized black	Aluminum, anodized black		
Welding	TIG	TIG	TIG		
Over-Pressure Limit	30% of full scale value	30% of full scale value	30% of full scale value Maximum 75% of full scale value		
Working Pressure	Maximum 75% of full scale value	Maximum 75% of full scale value			
Ambient/Process Temperature	-40°F to 150°F (-40°C to 65°C): Dry, -4°F to 150°F (-20°C to 65°C): Liquid filled (8.5" dry)	-40°F to 150°F (-40°C to 65°C): Dry -4°F to 150°F (-20°C to 65°C): Liquid filled	-40°F to 150°F (-40°C to 65°C): Dry		
Accuracy	4" (100mm), 6" (150mm): ±1% ANSI/ASME Grade 1A 8.5" (215mm), 10" (250mm): ±0.5% ANSI/ASME Grade 2A	±1.5% of full scale	±3-2-3% ANSI/ASME Grade B		
Enclosure Rating	2.5" (63mm), 4" (100mm), 6" (150mm): IP65 8.5" (215mm), 10" (250mm): IP52	IP65	IP52		

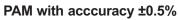
		y: ±0.5%		:y: ±1.5%	Accuracy: ±3-2-3%		
Dial Size	30-0-150 psi°/F	30-0-300 psi/°F	30-0-150 psi/°F	30-0-300 psi/°F	30-0-150 psi/°F	30-0-300 psi/°F	
2.5"(63mm) Bottom	-	-	PAM1750	PAM1751	PAM1699	PAM1700	
2.5"(63mm) Back (CB)	-	-	PAM1752	PAM1753	-	-	
3.5" (90mm) Bottom	-	-	PAM1717	PAM1818	-	-	
4" (100mm) Bottom	PAM1705	PAM1706	PAM1701	PAM1702	PAM1695	PAM1696	
4" (100mm) Back (LB)	PAM1708	PAM1709	PAM1703	PAM1704	-	-	
4" (100mm) Back (CB)	-	-	-	-	PAM1697	PAM1698	
6" (150mm) Bottom	PAM1710	PAM1711	-	-	-	-	
8.5" (215mm) Bottom	PAM1712	PAM1713	-	-	-	-	
10" (254mm) Bottom	PAM1714	PAM1715	-	-	-	-	

#### Option suffix for above order codes only:

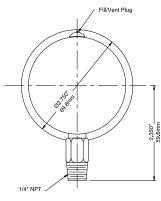
CB = Centre back connectionFront flange availableLB = Lower back connectionU-Clamp availableOther connection sizes and ranges available upon request

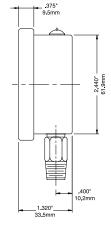
Back flange available

Glycerin fill available (except on 8.5" (215mm), 10" (250mm) dials)



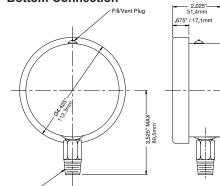






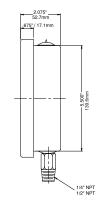
3.900

**4**" Bottom Connection

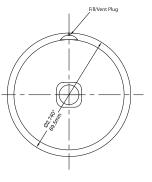


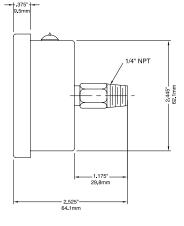


6"Bottom Connection



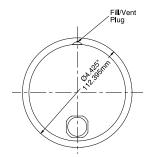
2.5" Back Connection

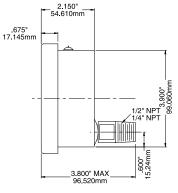




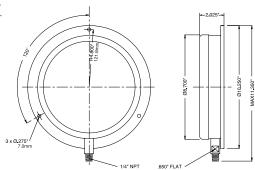
PAM

4" Back Connection





8.5" Bottom Connection

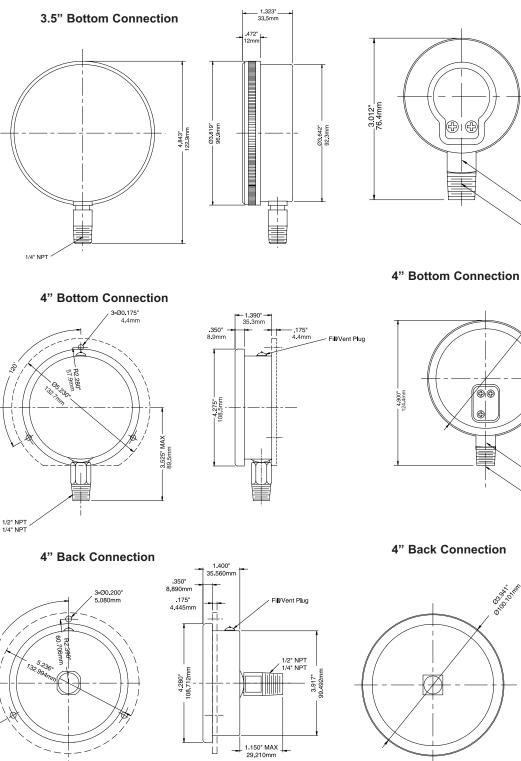


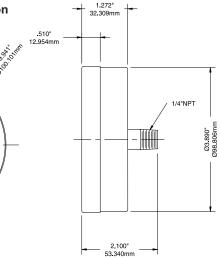
Tel: 1-800-WINTERS / www.winters.com

PAM with accuracy ±1.5%

# PAM with accuracy ±3-2-3%

2.5" Bottom Connection





.450" 11.4mm

\_ 1.142"\_\_ 29.0mm

\_ .354" 98.0mm

— 1.460" — 37.1mm

> .540" 13.7mm

Ø2.118" 53.8mm

> Ø3.843" 97.5mm

.Ø2.165"\_ 54.9mm

FLAT

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### WINTERS INSTRUMENTS

Ammonia Gauge

# PAM

## Series Number (for custom, non-standard product)

Series Number (for custom, non-st	andard	produ	ct)					
PAM-	] - 🗀	-	-	- 🔲 ·	· 🔲 ·	· 🔲 -	-	
DIAL SIZE								
2.5" (63mm) 2 5								
3.5" (90mm) 3 5								
4.0" (100mm) 4 0								
6.0" (150mm) 6 0								
8.5" (215mm) 8 5								
10.0" (250mm) 9 0								
CASE MATERIALS								
304SS	Т							
316SS	S							
Aluminum	A							
Steel Painted Black (2.5" & 4" only)	Y							
WETTED PARTS								
316SS		S						
Monel		М						
Steel (2.5" & 4" 3%-2%-3% only)		С						
Special		Z						
CONFIGURATION								
Bottom Connection, Stem Mounting			A					
Bottom Connection, Back Flange, Surface Mounting			В					
Bottom Connection, Front Flange, Surface Mounting			С					
Back Connection, Stem Mounting			D					
Back Connection, Back Flange, Surface Mounting			E					
Back Connection, Wide Front Flange, (Drilled) Panel Mounting			F					
Back Connection, Narrow Front Ring, Panel Mounting (Yoke)			V					
Special			Z					
CONNECTION SIZE								
1/8"				8				
1/4"				4				
3/8"				3				
1/2"				2				
Special				Z				
THREAD								
NPT					Ν			
BSP (G)					В			
BSPT (R)					Т			
M14 x 1.5					F			
M20 x 1.5					М			
Special					Z			
PRIMARY SCALE								
UNITS - See Page 13								
RANGE - See Page 13								
SECONDARY SCALE								
UNITS - See Page 13								
OPTIONS								
Black Rubber Boot								SZ
Blowout Back								S X
Blowout Disk								SB
Hinged Case								S T
Maximum Adjustable Pointer								S J
Monel Socket and Tube								SW
Over and Understops								S U
Oxygen Cleaning								S L
Phenolic Case								S S
Safety Glass								S A
Solid Front Safety Case with Safety Glass								S I
Stainless Steel Tag Plate								S M
StabiliZR™ Movement								S 3
Test Certificate								S O
No Options								ХХ